



# ENDURABOND 800 Tack Cement

## ENDURABOND 800 TACK CEMENT

**FUNCTION:** Endurabond 800 is a solvent based nitrile tack cement for bonding nitrile rubber tank linings. For best results, it shall be used with Endurabond Primer #1 and a 50/50 blend of P100 and 800 as an intermediate.

Endurabond 800, with the appropriate primers, is suitable for pressure and open steam curing of Enduraflex nitrile tank linings.

<b>TYPICAL PHYSICAL PROPERTIES:</b>	Color.....	Black
	Wt./Gal.....	6.49 lbs.
	Specific Gravity.....	1.25
	Viscosity - #3 Zahn Cup.....	90-120 sec.
	Non-Volatile Solids.....	24-34%
	Shelf Life @ 75° F.....	3 mo. from DOS
	Bond Temperature Range.....	180-350° F
Coverage-Sq.Ft./Gal./Coat.....	Approx..150-200	

**DIRECTIONS FOR USE:** May be applied by brush or suitable roller Endurabond 800 should be agitated thoroughly before use. If tack cement becomes too viscous, it is recommended the adhesive be thinned with 10-15% MIBK and mixed thoroughly before using.

Endurabond 800 tack cement should only be applied to non-contaminated surfaces and properly prepared and primed substrates.

To increase the tack of the adhesive blend 20% by volume of 201 Tack to the 800 Tack. For example add 1 gallon of 201 Tack to every 4 gallons of 800 Tack.

Based on normal humidity and room temperature conditions, Endurabond 800 should dry 15-30 minutes before rubber application.

**TOXICITY:** Prolonged breathing of vapors is harmful. Use only with adequate ventilation and an approved respirator. See MSDS for further instructions.

**SAFETY:** Usual fire safety measures should be observed. Keep away from heat, sparks and open flame.



**Section 5: ENDURABOND Cement Specification**

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Date: October 1, 2004